Notes on the first rock texturing of the Midland rocks,

Feb. 16th, 2015.

Three people took 2.5 hours with a 15 min coffee break.

This first surface played on (10/2012 -12/28/2014) had the scribe line up (side #1). Handle on the scribe line side. The second and current surface to play on is with the scribe line down, handle on the non-scribe line side (#2). One person removed the handles from the non-scribe line side of the rock and reinstalled them on the scribe line side. The texturer placed the rock on the jig with the scribe line up on a fresh piece of 100 grit SiC on waterproof paper from Abrasives Express <http://www.abrasiveexpress.com/abrasive_sheets_rolls.htm>. The handle was aligned in the 12-6 position and the rock pushed to the far stop, then pulled back to the near stop as the directions explained. The rock was lifted off of the paper, rotated to the 10-4 position placed on the paper and pushed to the far stop and pulled back to the near stop. The rock was lifted off of the paper rotated to the 2-8 position and placed on the paper, pushed to the far stop and pulled back to the near stop. The rock was removed and the third person wiped off the running surface with a cloth wet with Coleman fuel and returned the handle to the original position of scribe line down. This procedure was repeated for each rock with a new piece of SiC paper for each rock. The #8 yellow rock on sheet 3 was found to have the scribe line up when we took the handle off. This rock might have been missed when the handles were flipped during Christmas or someone else flipped the rock. The non- scribe line surface was reworked and the handle returned to the scribe line side down. The next time we flip the handles we will play on our textured side ( #2). The next time we texture side two, texture

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| Scribe line up | Scribe line down |
| Side #1 | Side #2 |  |
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 10/2012-12/2014 12/2014-10/27/2015

 10/27/2015 -

the rocks as they come off the ice, and switch the handles to the scribe line up side for playing.

Oct 27,2015

The rocks were turned again so the scribe line is up. We are now playing on the surface we textured last February. We threw the rocks on both freshly prepared ice and used ice. The used ice showed easily a 3’ curl while the fresh ice less. The plan is to sand side #2 with the used sand paper from the first texturing and see how much the curl is vs the first pass. Buy more sandpaper if necessary.